



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Scotch-Weld(TM) Hot Melt Adhesive 3762-LM-PG; 3762-LM-TC; 3762-LM-Q; 3762-LM-B, 3762-LM-AE

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes Division

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Issue Date: 02/18/13

Supersedes Date: 11/29/10

Document Group: 16-1471-8

Product Use:

Intended Use: Hot melt adhesive.
Specific Use: HOT-MELT ADHESIVE

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
ETHYLENE-VINYL ACETATE POLYMER	24937-78-8	40 - 60
HYDROGENATED HYDROCARBON RESINS	Mixture	25 - 35
HYDROCARBON RESIN	68478-07-9	5 - 15
POLYOLEFIN WAX	Mixture	5 - 10

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Waxy Solid

Odor, Color, Grade: Off-White, mild resinous odor.

General Physical Form: Solid

Immediate health, physical, and environmental hazards: Caution! Use only with Polygun LT, Polygun II LT, or Polygun EC applicator with temperature control module 1. May cause thermal burns.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Vapors from heated material may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Skin Contact:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Inhalation:

Vapors from heated material may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

Skin Contact: Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Inhalation: If signs/symptoms develop, remove person to fresh air. If signs/symptoms persist, get medical attention. No need for first aid is anticipated.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention. No need for first aid is anticipated.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature

No Data Available

Flash Point

560 °F

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel.

6.2. Environmental precautions

Not applicable.

Clean-up methods

Collect as much of the spilled material as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid prolonged or repeated skin contact. Avoid skin contact with hot material. Avoid eye contact with vapors, mists, or spray. For industrial or professional use only. Caution! Use only with Polygun LT, Polygun II LT, or Polygun EC applicator with temperature control module 1.

7.2 STORAGE

Store away from heat.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust when product is heated.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Indirect Vented Goggles

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8.2.2 Skin Protection

Avoid prolonged or repeated skin contact. Avoid skin contact with hot material. Gloves not normally required. Wear heat insulating gloves when handling this material to prevent thermal burns.

8.2.3 Respiratory Protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce

inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Not applicable. Do not ingest.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
POLYOLEFIN WAX	ACGIH	TWA, as fume	2 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Waxy Solid
Odor, Color, Grade:	Off-White, mild resinous odor.
General Physical Form:	Solid
Autoignition temperature	<i>No Data Available</i>
Flash Point	560 °F
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Boiling Point	<i>Not Applicable</i>
Density	1.01 g/cm3
Vapor Density	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Specific Gravity	1.01 [<i>Ref Std: WATER=1</i>]
pH	<i>Not Applicable</i>
Melting point	206 °F [<i>Test Method: Ring and Ball</i>]
Solubility in Water	Nil
Evaporation rate	<i>Not Applicable</i>
Hazardous Air Pollutants	0 % weight [<i>Test Method: Calculated</i>]
Volatile Organic Compounds	0 g/l [<i>Details: EU VOC content</i>]
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	Approximately 0 % weight
VOC Less H2O & Exempt Solvents	0 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
VOC Less H2O & Exempt Solvents	0 lb/gal [<i>Test Method: calculated SCAQMD rule 443.1</i>]
VOC Less H2O & Exempt Solvents	0 % [<i>Test Method: calculated per CARB title 2</i>]
Viscosity	<i>Not Applicable</i>
Solids Content	100 %

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

None known

10.2 Materials to avoid

None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide

Condition

Not Specified
Not Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Product-Based Toxicology Information:

Laboratory studies were conducted to characterize volatiles released during Jet-melt use. Air samples were collected from the head space of the adhesive and from the simulated breathing zone of a Polygun user during application. Although acetic acid and acrolein were measured in the product's head space, the chemicals were not detected in the breathing zone air samples (i.e., chemical concentrations were below the lower limits of analytical detection). These results indicate a very low inhalation hazard when normal industrial hygiene practices are used. However, customer correspondence indicate that eye and upper respiratory system irritation may occur. For this reason, the product should be used in a well ventilated area.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. Dispose of waste product in a sanitary landfill. As a disposal alternative, incinerate in an industrial or commercial facility in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

62-3720-7230-6, 62-3720-7232-2, 62-3720-7233-0, 62-3720-7234-8, 62-3720-9132-2, 62-3720-9135-5, 62-3720-9330-2, 62-3720-9335-1, 62-3720-9337-7, 62-3720-9339-3, 62-3720-9395-5, 62-3720-9399-7, 62-3720-9531-5, 62-3720-9830-1

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 1 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 1: Product use information was modified.

Section 16: Disclaimer (second paragraph) was modified.
Section 7: Handling information was modified.
Section 8: Skin protection phrase was modified.
Section 8: Prevention of swallowing information was modified.
Section 10: Hazardous decomposition or by-products table was modified.
Section 8: Respiratory protection - recommended respirators information was modified.
Section 8: Respiratory protection - recommended respirators was modified.
Section 14: Transportation legal text was modified.
Section 15: Inventories information was modified.
Section 9: Density information was modified.
Section 9: Boiling point information was modified.
Section 5: Flammable limits (UE) information was modified.
Section 5: Flammable limits (LEL) information was modified.
Section 5: Autoignition temperature information was modified.
Section 9: Vapor density text was modified.
Section 9: Vapor pressure text was modified.
Section 5: Flash point information was modified.
Section 9: Property description for required properties was modified.
Section 9: Property description for optional properties was modified.
Section 9: Specific gravity information was modified.
Section 9: pH information was modified.
Section 9: Melting point information was modified.
Section 9: Solubility in water text was modified.
Section 8: Respiratory protection - recommended respirators guide was modified.
Section 9: Flash point information was modified.
Section 9: Flammable limits (LEL) information was modified.
Section 9: Flammable limits (UEL) information was modified.
Section 9: Autoignition temperature information was modified.
Section 14: ID Number(s) Template 1 was modified.
Section 2: Ingredient table was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 6: 6.2. Environmental precautions heading was modified.
Section 6: 6.1. Personal precautions, protective equipment and emergency procedures heading was modified.
Section 8: Hand protection information was modified.
Section 4: First aid for ingestion (swallowing) - none - was added.
Section 4: First aid for inhalation - none - was added.
Section 16: Web address was added.
Section 1: Address was added.
Copyright was added.
Company logo was added.
Telephone header was added.
Company Telephone was added.
Section 1: Emergency phone information was added.
Section 1: Emergency phone information was deleted.
Company Logo was deleted.
Copyright was deleted.
Section 16: Web address heading was deleted.
Section 1: Address line 1 was deleted.
Section 1: Address line 2 was deleted.
Section 8: Respiratory protection - recommended respirators punctuation was deleted.

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